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PATENT SPECIFICATION

732,557



Date of Application and filing Complete Specification: July 21, 1952 No. 18415/52.

Application made in United States of America on July 27, 1951.

Complete Specification Published: June 29, 1955.

Index at acceptance:—Class 2(3), U4(A2:C5:X), V.

COMPLETE SPECIFICATION

Microbiological Oxidation of Steroids

SPECIFICATION NO. 732,557

By a direction given under Section 17(1) of the Patents Act 1949 this application proceeded in the name of Olin Mathieson Chemical Corporation, a corporation organised and existing under the laws of the State of Virginia, United States of America, of 745, Fifth Avenue, New York 22, State of New York, United States of America.

THE PATENT OFFICE, 10th February, 1956

DB 32087/1(2)/3487 150 2/56 R

been made to convert steroids into meancinally-useful substances by utilizing the activity of growing microorganisms, but with generally unsatisfactory results from the standpoints of utility of the substance produced and/or efficiency of its production. Thus, the prior attempts resulted either in oxidation of hydroxy groups to keto groups (as in the conversion of dehydroepiandrosterone to androstenedione) or rupture of the steroid nucleus, rather than the desired addition of oxygen to the steroid nucleus.

It has now been found that steroids, especially 3-keto-steroids, can be converted into useful derivatives by subjecting them to the action of enzymes of a special microorganism under aerobic conditions. This microorganism is an actinomycete isolated from a soil sample from Yonkers, New York. When grown on synthetic or natural media, it produces an antibiotic inhibiting grampositive and gram-negative bacteria; and when grown in media supplemented with

nen grown in med [Price 3s. 0d.] as the first exidation product.

The microorganism, when grown on agar, has mature vegetative hyphae whose diameter varies from 0.9 to 1.2 microns. The aerial mycelium is hyaline $_{
m the}$ microscope, nnder generally branched, not forming loops or spirals. Individual filaments are rarely or not septate. The colour of colonies when viewed on agar without magnification is white to light gull grey (Ridgway plate I. III 10 f). The spores are oval to oblong. Mature spores range from about 1.0 to 1.2 microns in diameter and from 1.0 to 1.2 microns in length. Individual spores are colorless at maturity, but in mass appear white to grey when viewed without magnification (Ridgway plate L III 10 f).

The microorganism will liquefy gelatine, peptonize litmus milk, reduce nitrate to nitrite, and produce hydrogen sulphide when grown on Kligler iron agar. It does not produce indole when grown on tryptone agar. It will grow on

85

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COMPLETE SPECIFICATION

Microbiological Oxidation of Steroids

We, E. R. Squibb & Sons, a corporation organized and existing under the laws of the State of New York, United States of America, of 745 Fifth Avenue, New York, 22, New York, United States of America, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be par-10 ticularly described in and by the following statement:-

This invention relates to steroids and derivatives thereof, and has amongst its objects the provision of novel derivatives 15 of steroids and methods of producing the same. The invention is primarily con-cerned with the production of medicinal agents (or intermediates for medicinal agents) from steroids by microbiological 20 action.

Prior to this invention, attempts had been made to convert steroids into medicinally-useful substances by utilizing the activity of growing microorganisms, but with generally unsatisfactory results from the standpoints of utility of the substance produced and/or efficiency of its production. Thus, the prior attempts resulted either in oxidation of hydroxy groups to keto groups (as in the conversion of dehydroepiandrosterone to androstenedione) or rupture of the steroid nucleus, rather than the desired addition of oxygen to the steroid nucleus.

It has now been found that steroids, especially 3-keto-steroids, can be converted into useful derivatives by subjecting them to the action of enzymes of a special microorganism under aerobic conditions. This microorganism is an actinomycete isolated from a soil sample from Yonkers, New York. When grown ditions. on synthetic or natural media, it produces an antibiotic inhibiting grampositive and gram-negative bacteria; and when grown in media supplemented with

cobalt salts, relatively large quantities of vitamin B₁₂ are formed. These properties of the microorganism, though utilizable in the methods of this invention to obtain the antibiotic and/or a vitamin B₁₂ as a by-product, are of secondary importance, the invention being based primarily on the ability of enzymes of the microorganism to produce useful derivatives of steroids subjected to their action under aerobic conditions.

The action of the enzymes can be utilized either by including the steroid in an aerobic culture of the microorganism, or by bringing together, in an aqueous medium, the steroid, air, and enzymes of non-propagating cells of the microorganism. Thus, when supplemented with progesterone, a culture of the microorganism forms the novel, recoverable, and useful 164-hydroxy derivative thereof as the first oxidation product.

The microorganism, when grown on agar, has mature vegetative hyphae whose diameter varies from 0.9 to 1.2 microns. The aerial mycelium is hyaline $_{
m the}$ microscope, generally under branched, not forming loops or spirals. Individual filaments are rarely or not septate. The colour of colonies when viewed on agar without magnification is white to light gull grey (Ridgway plate I. III 10 f). The spores are oval to oblong. Mature spores range from about 1.0 to 1.2 microns in diameter and from 1.0 to 1.2 microns in length. Individual spores are colorless at maturity, but in mass appear white to grey when viewed without magnification (Ridgway plate 85 L III 10 f).

The microorganism will liquefy gelatine, peptonize litmus milk. reduce nitrate to nitrite, and produce hydrogen sulphide when grown on Kligler iron agar. It does not produce indole when grown on tryptone agar. It will grow on

[Price 3s. Od.]

media containing ammonium sulphate, or oil, peanut oil, coconut oil, corn oil, sodium nitrate, or asparagine, or tryptocastor oil, sesame oil, crude palm oil, phane as sole source of nitrogen (basal fancy mutton tallow, sperm oil, olive oil, medium: KH₂PO₄, 2.38 g.; K₂HPO₄. 5.65 g.; MgSO₄.7H₂O, 1.0 g.; CuSO₄.5H₂O, 0.0064 g.; FeSO₄.7H₂O, 0.0011 g.; MnSO₄.4H₂O, 0.0079 g.; ZnSO₄.7H₂O, 0.0015 g.; Difco agar ("Difco" being a tristearin, tripalmitin, triolein and trilaurin. Among the fat acids utilizable for the purposes of this invention are: stearic acid, palmitic acid, oleio acid, linoleic acid and myristic acid. The source of nitrogenous and growth 10 Registered Trade Mark), 15 g.; glucose. promoting factors may be organic (e.g. 10 g.; water to 1 litre; pH adjusted to 6.8). When the same basal medium soybean meal, corn steep liquor, meat extract and/or distillers solubles) or synwithout carbohydrate but with 0.106 g. thetic (i.e., composed of simple syn-N (as (NH₄)₂SO₄) is used, no growth is obtained. Addition of the following thesizable organic and inorganic compounds). sugars (at 10 g./1) supports growth; ara-Among the steroids which may be conbinose, rhamnose, glucose, galactose, fructose, mannose, lactose, maltose, dexverted by the practice of this invention are: progesterone; pregnenolone; pregtrin, starch, glycerol, mannitol, salicin. No growth is noted when sucrose, raffinanolone; 17-hydroxy-11-desoxy-cortico-sterone (Rechstein's compound S); com-85 nose, sorbose, sorbitol or inositol are pound S acetate; desoxycorticosterone; added to the basal medium. Sodium aceergosterol: stigmasterol: cholesterol: tate and sodium citrate support growth diosgenin; and desoxycorticosterone acewhen added to the basal medium, but tate. Where an oxidizable hydroxy group sodium tartrate does not. is present in the steroid and its oxidation A pure culture of this microorganism is not desired, it may be converted into a has been filed with the American Type Culture Collection, Washington, D.C., under No. 11,009, and the microorganism group resistant to oxidation and capable of reconversion into a hydroxyl group; e.g., an ester, ether or halogen group. is accordingly hereinafter referred to as The following examples are illustrative actinomycete species ATCC 11,009."
In general, the conditions of culturing of the invention --EXAMPLE 1. actinomycete species ATCC 11,009 for An aqueous medium of the following the purposes of this invention are (exromposition is prepared:cept for the inclusion of the steroid to be soybean oil 8.8 ml 100 0.25 g. converted) the same as those of culturing progesterone various other actinomycetes for the prosovbean meal 30 g. duction of antibiotics and/or vitamin $CO(NO_3)_2.6H_2O$ 0.005 g. B₁₂, i.e. the microorganism is aerobically water 1 litre grown in contact with (in or on) a suit-100 ml. portions of the medium are dis-40 able fermentation medium. A suitable tributed in 500 ml. Erlenmeyer flasks, medium essentially comprises a source of and the flasks are plugged with cotton nitrogenous and growth-promoting facand sterilized in the usual manner (by tors, and an assimilable source of carbon autoclaving). When cool, each of the flasks is inoculated with 2% of a vegetaand energy. The latter may be a carbohydrate (such as glucose, maltose, starch tive inoculum of actinomycete species or dextrin) and/or the steroid itself. Pre-ATCC 11,009 which has been grown for ferably, however, the medium includes 48-72 hours on a soybean meal-glucose an assimilable source of carbon and medium, and the flasks are maintained at energy in addition to the steroid: and 25° C. and mechanically shaken. After preferably also, this source is at least in two days incubation, the medium has a substantial part a member of the group pH of about 6.3, a vitamin B₁₂ content of consisting of (1) fat acids having at about 0.15 micrograms/ml., a progesterleast 14 carbon atoms and (2) fats. Use one content of about 106 micrograms/ml. of such lipid source of carbon and and a 16a-hydroxyprogesterone content of 120 energy (especially use of a fatty oil) is about 115 micrograms/ml. The presence advantageous in that it enhances the and quantity of 16-hydroxyprogesterone and unoxidized progesterone is deteravailability of the steroid for conversion. The medium may also include precursors mined by extracting the sample with for by-products particularly desired, e.g. chloroform, separating the oxidized coman assimilable source of cobalt, where vitamin B_{12} is a desired by-product. round from progesterone using the filter paper partition chromatographic method Among the fats utilizable for the of Zaffaroni (Science 111: 6. 1950; purposes of this invention are:—lard oil, soybean oil, linseed oil, cottonseed propylene glycol-toluene system) and determining the quantity of steroid in 130

	auch "spot" using a quarts spectro-
	each "spot" using a quartz spectro- photometer (240 mm). The oxidised ster-
	oid appears to predominate in the cell-
	from filtrate while the unevideed steroid
	free filtrate, while the unoxidised steroid is associated with the cells of the micro-
5	
	organism.
	The 162-hydroxyprogesterone is re-
	covered from the culture filtrate as de-
	scribed hereinafter.
. 10	Example 2.
	(a) An aqueous medium of the follow-
	ing composition is prepared, and dis-
	tributed, sterilized, inoculated, and in-
	ing composition is prepared, and dis- tributed, sterilized, inoculated, and in- cubated as described in Example 1
15	Soybean oil 2.2 mi.
	progesterone 0.25 g.
	Glycine 2.6 g.
	sodium acid clutamate 2.2 c.
	FeSO7H.O 0.25 g.
20	$Z_nSO_{}7H_{\bullet}O$ 0.03 g.
	CuSO 5H,0 0.012 g.
	$C_0(NO_3)_3.6H_4O$ 0.005 g.
	MnSO.4H.O 0.016 g.
	CaCl ₂ .2H ₂ O 0.05 g.
: 25	$M_gSO_4.7H_4O$ 0.5 g.
: AJ	K ₄ HPO.3H ₂ O 0.5 g.
	water 1 litre
	(b) After three days incubation, the
	(unfiltered) medium from 700 flasks is
20	(unnitered) metriam from 100 hasas in
30	pooled, and centrifuged; and the clear liquid is extracted with thirteen 4-litre
	portions of chloroform. The chloroform
	portions of enteroleim. The enteroleim
	extract is evaporated to dryness in vacuo,
	and the residue (about 31 g.) is mixed
35	with 400 ml. of 80% methanol. The re-
	sulting suspension is extracted with
	seven 400 ml. portions of hexane (which
	removes all the lipids and leaves the
	essentially pure oxidised steroids in the
40	aqueous methanol phase). The aqueous
	methanol phase is evaporated, leaving
	about 8.7 g. of a semicrystalline mixture;
	and the latter is dissolved in 50 ml.
	chloroform and 50 ml. benzene, and
45	chromatographed on a column (7 cm. dia-
	meter) containing 800 g, of a mixture of
	agual valumes magnesium silicate duu i
	Registered Trade Mark "Celite"); and the column (X) is rolly as the column (X) is the column
50	the column (X) is then washed with a
• •	miteriate of entire virialities of official
	and benzene. At first, residual proges- terone was eluted, followed by a small
	terms was eluted, followed by a small
	fraction of crystalling material (1), and
55	then by the main product of the termen-
	tation, 162-hydroxyprogesterone, which
	is recovered from the cluate by evapora-
	tion of the solvents and then crystallised
	from gootope
	from acetone.
. 60	The 16-hydroxyprogesterone forms hexagonal crystals melting at 225 -226° hexagonal crystals melting at 225 -226°
	C. It gives a blue coloration with iodine
	U. It gives a blue coloramon with found
	and KI solution on filter paper.
	[a] _b ²³ + 170° (C, 0.38 in chloroform).
	$\pi \nabla : \lambda = 239 \text{ m} \mu (\epsilon = 17,000).$

239 $m\mu(\epsilon = 17,000)$.

υ.ν.:λ max.

65

I.R.: λ Nujol (hydroxyl); 5.90 (20-keto); 6.05 and 6.20 (3-keto, $\Delta 4.5$). Its analysis (C, 76.61; H, 9.56) is in good agreement with that calculated for $C_{21}H_{20}O_{2}$. ("Nujol" is a Registered Trade Mark). Acetylation 16-hydroxyprogeοf sterone with acetic anhydride and pyridine yields a monoacetate, which on crystallization from acetone and hexane melts at 134°—135° C., has [a], 22 + 107°, and gives the following figures on analysis: C, 73.64; H, 8.61; and acetyl. 11.63. Esters of 164-hydroxyprogesterone with other organic acids (e.g., benzoic acid) may be obtained analogously. The crystalline material Y obtained . from the second eluate by evaporation of the solvent and repeated crystallization from acetone melts at 199°—200° C., and has the characteristics following:- $[a]_{p}^{23} + 90.5^{\circ}$ (C. 0.82 in chloroform). alc. U.V.: $\lambda \max_{\text{max}}$ 284 $\max(\epsilon = 65)$. Analysis: C. 76.12; H. 9.73 (in good agreement with that calculated for C₂₁H₃₂O₃). The product is a 4.5-dihydro-16a-hydroxyprogesterone. It may be converted into its acetate (or other ester) in the same manner as 16a-hydroxyprogesterone. Further elution of the silicate-filter aid column X with pure chloroform yields an additional quantity of 16hydroxyprogesterone. The column is then further eluated with a mixture of three parts chloroform and one part acetone; and the solvent is removed from this eluate by evaporation and the residue crystallized from acetone. The product melts at 215.5°—216.5° C., and has the following characteristics: [a] p24-39° alc. 243 mμ (ε= (chloroform); U.V. λ_{max} . 14.400). Its analysis (C, 73.09; H, 8.68 is in good agreement with that calculated for C₂₁H₃₀O₄, the product being believed 110 to be a dihydroxyprogesterone with one of the hydroxy groups in 16-position EXAMPLE 3. Duplicate of Example 1 using a medium of the following composition - 115 6.8 ml. soybean oil progesterone 0.25 g. 25.0 g. dried brewers yeast

EXAMPLE 3.

Duplicate of Example 1 using a medium of the following composition — 115 soybean oil 6.8 ml. progesterone 0.25 g. dried brewers yeast 25.0 g. Co(NO₃)2.6H₂O 0.005 g. water 1 litre 120 After two days incubation, the medium has a pH of about 6.3 a vitamin B₁₂ content of about 0.20 micrograms/ml., and a 161-hydroxyprogesterone content of about 130 micrograms/ml. (about 120 125 micrograms/ml. in the culture filtrate).

EXAMPLE 4. Duplicate of Example 1 using a medium of the following composition.	extracted with 6.4 litres benzene (extract W ¹); and the benzene extracts W and	
soybean oil 8.8 ml. progesterone 0.25 g. Co(NO ₃) ₂ .6H ₂ O 0.005 g. cornsteep liquor	by evaporation, and the residue recrystallized from alcohol, yielding about 1.1 g. of recovered crude compound S acetate.	70
(neutralized to pH 7) 40 g. CaCO ₃ 5 g. water 1 litre. After three days incubation, the medium has a pH of about 6.5, a vitamin B_{12}	(b) The aqueous phase Z is extracted with chloroform, the chloroform is evaporated from the extract and the residue is taken up in hot 95% ethanol. On standing, a precipitate is formed, the	75
and a 162-hydroxy-progesterone content of about 95 micrograms/ml. (about 85 micrograms/ml in the culture filtrate). On incubating for four days, both the	and an additional yield of the product is obtained by evaporating the mother liquor to half-volume. Repeated recrys- tallisation from ethanol yields the	· 80
titers of the medium are materially increased. Thus, on extension of the incubation in Example 3, to four days, the vitamin B_{12} content is raised to 0.43	platelets melting at about 224°—227° C. Acetylation of the product in pyridine- acetic anhydride yields needles melting at 209°—211° C. [°] _n ²⁵ —58° (0.53% in	85
progesterone content to 150 micrograms/ml. (140 micrograms/ml. in the culture filtrate).	The product appears to be a hydroxy derivative of compound S. Example 6.	90
In some cases, a further increase in titer may be obtained on further extension of the incubation period. Thus, on extension of the incubation in Example 4, to 7 days, the 162-hydroxyprogesterone content is raised to 180 micrograms/ml in the	I gdesoxycorticosterone acetate is incorporated in 5 litres of the soybean oil medium described in Example 5 and the medium is inoculated and incubated as described in that Example for 5 days. The unfiltered medium is extracted with	95
culture filtrate). In the Examples given hereinbefore, the steroid precursor is progesterone; but	solvent evaporated from the extract, and the residue partitioned between benzene and water. On further purification, the	100
into useful steroid derivatives, as illustrated by the following examples:— EXAMPLE 5. (a) 3 g. compound S acetate is incor-	tive of desoxycorticosterone, as indicated by mobility in filter-paper partition chro- matography using Zaffaroni's methods. EXAMPLE 7.	105
medium of the following composition glycine 2.6 g. sodium acid clutamate 2.1 g.	on 500 ml. of the soybean oil medium described in Example 5, and the medium is inoculated and incubated as described in that example for 3 days. The unfiltered medium is extracted once with 500 ml.	110
CuSO ₄ .5H ₂ O 0.012 g. FeSO ₄ .7H ₂ O 0.025 g.	chloroform, and the extract further treated to yield a mixture of oxidized derivatives of pregnenolone, probably	115
soybean oil 2.2 g. water 1 litre The medium is then moculated with	chromatography). Other media than those disclosed in	120
incubated in a shake flask as described hereinbefore for 4 days.—The unfiltered medium is extracted with three 15-litre portions of chloroform, and the solvent	requirement being of course that they be media which support the aerobic growth of actinomycetes. The vitamin B ₁ , con-	125
evaporated from the extract; and the residue is taken up in 4 litres benzene, and the benzene solution (W) is extracted eight times with 8-litre portions of water. The aqueous phase (Z) is then	tent of the media may be recovered by the conventional procedures for recovery from actinomycete cultures. An adequate (sterile) air supply should be maintained during the fermentation; which may be	130
	Duplicate of Example 1 using a medium of the following composition:—sorbean oil 8.8 ml. progesterone 0.25 g. Co(NO ₃), 6H ₃ O 0.005 g. cornsteep liquor (neutralized to pH 7) 40 g. CaCO ₃ 5 g. water 1 litre. After three days incubation, the medium has a pH of about 6.5, a vitamin B ₁₂ content of about 0.21 micrograms/ml., and a 16a-hydroxy-progesterone content of about 95 micrograms/ml. (about 85 micrograms/ml. in the culture filtrate). On incubating for four days, both the vitamin B ₁₂ and 16a-hydroxyprogesterone titers of the medium are materially increased. Thus, on extension of the incubation in Example 3, to four days, the vitamin B ₁₂ content is raised to 0.43 micrograms/ml. and the 16a-hydroxyprogesterone content to 150 micrograms/ml. (140 micrograms/ml. in the culture filtrate). In some cases, a further increase in titer may be obtained on further extension of the incubation in Example 4, to 7 days, the 16a-hydroxyprogesterone content is raised to 180 micrograms/ml. (175 micrograms/ml. in the culture filtrate): In the Examples given hereinbefore, the steroid precursor is progesterone; but other steroid precursors can be converted into useful steroid derivatives, as illustrated by the following examples:— Example 5. (a) 3 g. compound S acetate is incorporated in 15 litres of a soybean oil medium of the following composition—glycine 2.6 g. Sodium acid glutamate 2.1 g. MgSO ₄ .7H ₂ O 0.5 g. K ₂ HPO ₄ .3H ₂ O 0.05 g. CuSO ₄ .5H ₂ O 0.025 g. CuSO ₄ .5H ₂ O 0.025 g. CuSO ₄ .5H ₂ O 0.025 g. Soybean oil 2.2 g. water 1 litre medium is then inoculated with actinomycete species ATCC 11,009 and incubated in a shake flask as described hereinbefore for 4 days.—The unfiltered medium is extracted with three 15-litre portions of chloroform, and the solvent evaporated from the extract; and the residue is taken up in 4 litres benzene, and the benzene solution (W) is extracted eight times with 8-litre portions	Duplicate of Example 1 using a medium of the following composition:—sorbean oil 8.8 ml. progesterone 0.25 g. Co(NO.), 6.H.O 0.005 g. Cornsteep liquor (neutralized to pH 7) 49 g. CaCO. 5 g. water 1 litre. After three days incubation, the medium has a pH of about 6.5, a vitamin B. content of about 0.21 micrograms/ml. and a 163-hydroxy-progesterone content of about 95 micrograms/ml. (about 85 micrograms/ml. in the culture filtrate). On incubsting for four days, both the vitamin B. g. and 164-hydroxy-progesterone titers of the medium are materially increased. Thus, on extension of the incubation in Example 3, to four days, the vitamin B. g. content is raised to 0.43 micrograms/ml. and the 164-hydroxy-progesterone content to 150 micrograms/ml. (140 micrograms/ml.) in the culture filtrate). In some cases, a further increase inter may be obtained on further extension of the incubation in Example 4, to 7 days, the 164-hydroxy-progesterone content is raised to 180 micrograms/ml. (175 micrograms/ml. in the culture filtrate). In the Examples given hereinbefore, the steroid precursors can be converted into useful steroid derivatives, as illustrated by the following examples—the steroid precursors can be converted in the following examples—the steroid precursors can be converted into useful steroid derivatives, as illustrated by the following examples—(a) 3 g. compound 8 acetate is incorporated in 15 litres of a soybean oil 2.2 g. MSO., 7H.O 0.5 g. MSO., 4H.O 0.05 g. CaCO, H.O 0.05 g. CaCO, H

done in the conventional manner of conducting aerobic fermentations, e.g. by exposure of a large surface of the medium to air or by submerged aerated culture. The incubation time may determine the degree of oxidation. Thus, pregnenolone appears to be oxidated first to progesterone and on further incubation the latter is converted to 16^a-hydroxy-progesterone. The incubation may of course be stopped at a time when the medium contains the highest titer of progesterone, if that is the desired product. In the Examples given hereinbefore,

In the Examples given hereinbefore, the steroid is included in the fermentation medium before inoculation with the microorganism; but the steroid may be added after the inoculation and even after substantial growth of the microorganism has occurred, as illustrated by the example following. Where an intermediate stage of oxidation is desired, as for example progesterone rather than 162-hydroxyprogesterone, it is favoured by a shorter fermentation period.

An aqueous medium of the following composition is prepared, and distributed,

sterilized, inoculated, and incubated as described in Example 1.

soybean meal 15 g.
glucose 10 g.
soybean oil 2 g.
water 1 litre

5 After incubating for one day, pregnenolone is added to each flask in the proportion of 200 mg./litre medium; and the medium is further incubated for six hours, and the pooled medium then extracted with three 1-litre portions of chloroform. The pooled chloroform extract contains about 190 mg. progesterone.

In the Examples given hereinbefore,
the steroid is converted by inclusion in
an aerobic culture of the microorganism;
but the conversion can also be effected
by bringing together the steroid and air
in an aqueous suspension of the nonpropagating microorganism (or by bringing together the steroid, air and
enzymes of the microorganism in an
aqueous cell-free medium), as illustrated
by the following example:—

EXAMPLE 9.

The two-day culture of actinomycete species ATCC 11,009 described in Example 1 is centrifuged, resuspended in distilled water, recentrifuged, and again resuspended in distilled water. 40 ml. aliquots of the suspension are placed in 125 ml. Erlenmeyer flasks, 10 mg./litre of a polyoxyethylene ether of a partial higher fatty acid ester of sorbitan (such as that known by the Registered

Trade Mark "Tween") and 200 mg./ litre of pregnenolone are added to each flask, and the flasks are agitated (on a reciprocating shaker) at 25° C. for 24 hours. The pregnenolone added is almost quantitatively converted to progesterone, which may be recovered by chloroform extraction.

160-hydroxyprogesterone may be converted into the known 17-hydroxy-progesterone by dehydrating the former with aluminium tertiary butylate to obtain 16-dehydroprogesterone, and converting the dehydro compound into the 17-hydroxy compound by the method described by Julian et al. in J.A.C.S. 72, 367 (1950). The dehydration may, for example, be effected as follows: A solution of 300 mg. aluminium tertiary butylate in 10 ml. benzene is added to a solution of 97 mg. 16ahydroxyprogesterone in 5 ml. dry acetone, the mixture is refluxed for 12 hours. and the resulting gel is decomposed by the addition of dilute sulphuric acid. The benzene layer formed is separated from the aqueous layer, and the latter extracted with chloroform; and the combined benzene layer and chloroform extract is washed with dilute sodium bicarbonate solution and water, dried over sodium sulphate, and evaporated to dryness in vacuo.

The residue (about 91 mg.) is dissolved in a mixture of 3 ml. benzene and 3 ml. hexane, and chromatographed on 4 g. sulphuric acid-washed alumina. Elution with a 2:1 benzene-hexane mixture yields pure 16°-dehydroprogesterone as thin platelets, which after recrystallization from an acetone-hexane mixture melts at 190°—191.5° C., and has the following properties:—

following properties:— $[a]_{p}^{23} + 134.5^{\circ}$ (concentration, 0.90 in chloroform); U.V.: λ alc. 240 m μ (ϵ = 28,400), 315 m μ (ϵ =148).

These properties are in good agreement with those reported for 16°-dehydroprogesterone by Fukushima and Gallagher J.A.C.S. 73, 201 (1951); and the analysis (C, 80.94%; H, 8.99%) is in good agreement with that calculated for $C_{21}H_{20}O_{2}$.

What we claim is:—
1. A hydroxy-progesterone having the or one of the hydroxy groups in the 16-position, which is formed by subjecting progesterone to the action of the enzymes of actinomycete species ATCC 11,009 under aerobic conditions.

2. 162-hydroxyprogesterone.
3. An ester of 162-hydroxyprogesterone.

125

4. 4.5 - dihydro - 16a - hydroxyprogesterone. 5. An ester of 4.5-dihydro-16a-hydroxyprogesterone.

6. A dihydroxy-progesterone formed by subjecting progesterone to the action
5. of enzymes of actinomycete species ATCO 11,009 under aerobic conditions.

7. The method of converting a 3-keto steroid into a hydroxylated derivative thereof which comprises subjecting the steroid to the action of enzymes of actinomycete species ATCC 11.009 under aerobic conditions.

8. The method of converting progesterone into a hydroxylated derivative thereof having the or one of the hydroxy groups in the 162 position which comprises subjecting the progesterone to the action of enzymes of actinomycete species ATCC 11.009 under aerobic con-

9. The method as claimed in Claim 7, wherein the action is effected in a medium which contains an assimilable source of cobalt.

25 10. The method of converting a 3-keto steroid into a hydroxylated derivative thereof, which comprises including the steroid in an aerobic culture of actinomycete species ATCC 11,009, and resolvening the hydroxylated derivative from the culture.

11. The method of converting a 3-keto steroid into a hydroxylated derivative thereof, which comprises bringing to gether, in an aqueous medium, the steroid, air, and enzymes of non-propagating cells of actinomycete species ATCF 11,009.

12. The method of converting a 3-keto steroid into a hydroxylated derivative thereof, which comprises incorporating the steroid in a fermentation medium capable of supporting the growth of an actinomycete, inoculating the medium with actinomycete species ATCC 11,009, incubating the medium under aerobic conditions, and recovering the hydroxylated derivative from the incubated medium.

13. The method as claimed in Claim 12, wherein the fermentation medium comprises, as at least a substantial part of the requisite assimilable source of carbon and energy, a member of the group consisting of (1) fat acids having at least 14 carbon atoms and (2) fats.

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